



Dart Aerospace Ltd.
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Canada

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RB 92700-10400-041-4
Job Sheet 186197



Part No: RB 92700-10400-041-4

Job Qty: 4 ea

Part Name: Position Placard 1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: URF 18-842 18.11.21 KT DWG RB 92700-10400-041 Rev. A IPP Rev. A 18.10.01 New issue DP Verify DD

Ship Via: *OKAY TO SHIP WITH REV B PLACARD PROVIDED*

DEC 24/18

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/12/18	0.00	0.00	Start Up Small Fab-3		<i>M.D.</i>
110	Small Fab	4 pcs		12/12/18	0.00	1.00	Small Fab-4		<i>rec</i>
120	QC	4 pcs		12/12/18	0.00	0.00	QC5		<i>DEC 24 2018</i>
130	Packaging	4 pcs		12/12/18	0.00	0.00	Packaging3-1		<i>DATE</i>
140	QC21-SA	4 Ea		12/12/18	0.00	0.00	QC21		<i>DEC 27 2018</i>

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 6. ***NOTE*** Use PDF Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

GA165

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	1.5520 sf (.388 ea)	90-Start up Operation	<i>5089301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	2	10	0

Part Specifications

Specifications could not be found.



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Plex 12/22/18 10:11 AM dart.leclair.mathieu

Container No: S140295



Part: RB 92700-10400-041-4

Job No: 186197

Serial No/Batch: S140295

Revision: A

Inspector:

Exp Date:

Instructions: URF 18-842

Date: 12/24/18

11

DEC 2 1950
07
88-1

8.00

RB 92700-10400-041
~~RBW6521G00131-8G~~

ITEM	P/N	DESCRIPTION	QTY.
1	RB 92700-10356-041-8	RIG PLATE SCREW	2
2	RB 92700-10356-041-7	PITCH STOP GAGE	1
3	RB 92700-10356-041-9	RIG GAGE PLATE (SPARES)	5
4	RB 92700-10356-041-11	TRS LEFT STOP GAGE	1
5	RB 92700-10356-041-12	RH MID GAGE	1
6	RB 92700-10356-041-13	TR MID BLOCK	1
7	RB 92700-10356-041-14	ROLL STOP GAGE	1
8	RB 92700-10356-041-16	COLL STOP GAGE	1
9	RB 92700-10356-041-18	LIMITER GAGE	1
10	RB 92700-10356-041-20	LH MID GAGE	1
11	RB 92700-10356-041-22	FWD MID GAGE	1
12	RB 92700-10356-041-24	RH MID GAGE	1
13	RB 92700-10356-041-26	MIX PIN P / C / R	1
14	RB 92700-10356-041-28	MIX PIN YAW	1
15	RB 92700-10356-041-30	RIG PIN ASSY	5
16	RB 92700-10356-041-33	BOOST COL LOW	1
17	RB 92700-10356-041-36	3.5" PIN ASSY	1
18	RB 92700-10356-041-39	9" PIN ASSY	2
19	RB 92700-10356-041-41	16" PIN ASSY	2
20	RB 92700-10356-041-43	COCKPIT - RIG PINS	5
21	RB 92700-10356-041-45	5" PIN ASSY	1
22	RB 92700-10356-041-49	BOOST MID PIN	4
23	RB 92700-10356-041-52	ROTOR HEAD - CROSS BAR	1
24	RB 92700-10356-041-63	CYCLIC - RIG BLOCK ASSY	1
25	RB 92700-10356-041-64	ROTOR HEAD - RIG PLATE	1

7.00

NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LETTERS

RB 92700-10400-041-4 POSITION PLACARD 1

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10400-041	SHEET 6 OF 62
APPROVED	VT	TITLE	SCALE
DATE 9/19/2018		RIGGING KIT	NTS
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